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RBE332A94-3400-03**Job Sheet 199354****Part No:** RBE332A94-3400-03**Job Qty:** 1 pcs**Part Name:** Tail Rotor Drive Alignment Inspection**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 8/20/19**Job Tracking No:****Due Date:** 11/22/19**Created By:** Marie Lajeunesse**Type:** SOLD**Description:** ORDER 17520**Note:** DWG RBE332A94-3400-03 Rev A IPP Rev. A 19.02.19 New issue DP Verify DD**Ship Via:****Bill of Materials**

Job Routing								
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	Sign-off
95	Small Fab - 1	1 pcs	11/22/19		0.00	1.00	Small Fab - 1	
							Small Fab - 2	
							Small Fab - 3	
							Small Fab - 4	
							Small Fab - 5	
							Small Fab - 6	
							Small Fab - 7	
							Small Fab - 8	GP 19-11-27
100	Small Fab - 2 - B4B	1 pcs	11/22/19		0.00	1.00	Small Fab - 1 - B4B	
							Small Fab - 2 - B4B	
							Small Fab - 3 - B4B	
							Small Fab - 4 - B4B	
							Small Fab - 5 - B4B	
							Small Fab - 6 - B4B	
							Small Fab - 7 - B4B	
							Small Fab - 8 - B4B	GP 19-11-27
110	QC 5	1 pcs	11/22/19		0.00	0.00	QC 5 - 10	
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
							QC 5 - 9	
							QC 5 - 50	
							QC 5 - 30	
							QC 5 - 40	NOV 27 2019
							QC 5 - 61	
							QC 5 - 81	
120	Packaging 3-1 - Stock - B4B	1 pcs	11/22/19		0.00	0.00	Packaging 3 - 1 - B4B	
							Packaging 3 - 2 - B4B	
							Packaging 3 - 3 - B4B	DA
							Packaging 3 - 4 - B4B	2
							Packaging 3 - 5 - B4B	9-89
130	QC 21 - FG	1 pcs	11/22/19		0.00	0.00	QC 21 - FG - 21	
							QC 21 - FG - 70	
							QC 21 - SA - 53	

Part Op 95 - Small Fab

Descriptions: 100 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case APP-2700-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard RBE332A94-3400-03-4 to RBE332A94-3400-03-3 foam as per DWG. 6-Glue foam to case and pack case as per DWG.

110 - QC5- Inspect part completeness to step on W/O

120 - Identify as per dwg & Stock Location: _____

130 - QC21- Final Inspection - Work Order Release

Job BOM					013 139
Part / Item	Component Name	Quantity	Operation	Container	
APP-IM2700-E	Case	1 Ea (1 ea)	95-Small Fab - 1		218139
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	100-Small Fab - 2 - B4B		221144
RB41011	Dart Tooling Placard, Aluminum	1 pcs (1 ea)	100-Small Fab - 2 - B4B		321040
RBE332A94-3400-03-12	Target Block 4 & 5 134	1 pcs (1 ea)	100-Small Fab - 2 - B4B		182303
RBE332A94-3400-03-13	Target MGB / IGB / TGB 140B	1 pcs (1 ea)	100-Small Fab - 2 - B4B		211506
RBE332A94-3400-03-15	Target Block 2 to 6 134	1 pcs (1 ea)	100-Small Fab - 2 - B4B		162378
RBE332A94-3400-03-16	Target Block 1 Fabrication 143B	1 pcs (1 ea)	100-Small Fab - 2 - B4B		223563
RBE332A94-3400-03-19	Target Block 1 Fabrication 140B	1 pcs (1 ea)	100-Small Fab - 2 - B4B		211404
RBE332A94-3400-03-2	Bottom Foam use in case APP-IM2700-E F→	1 Ea (1 ea)	100-Small Fab - 2 - B4B		224166 218139
RBE332A94-3400-03-21	Target Block 1 User 140B	1 pcs (1 ea)	100-Small Fab - 2 - B4B		211511 224166
RBE332A94-3400-03-24	Target Block 1 User 140B	1 pcs (1 ea)	100-Small Fab - 2 - B4B		211511
RBE332A94-3400-03-3	Top Foam use in case APP-IM2700-E F→	1 Ea (1 ea)	100-Small Fab - 2 - B4B		218139
RBE332A94-3400-03-4	Location Placard 134	1 pcs (1 ea)	100-Small Fab - 2 - B4B		233157 208313
RBE332A94-3400-03-5	Sight Support 140B	1 pcs (1 ea)	100-Small Fab - 2 - B4B		233157
RBE332A94-3400-03-9	Sight Support 143B	1 pcs (1 ea)	100-Small Fab - 2 - B4B		234804
	TDB				

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
95-Small Fab - 1	APP-IM2700-E	1	3	0
100-Small Fab - 2 - B4B	97524A032	4	237	0
	RB41011	1	260	0
	RBE332A94-3400-03-12	1	3	0
	RBE332A94-3400-03-13	1	0	0
	RBE332A94-3400-03-15	1	3	0
	RBE332A94-3400-03-16	1	0	0
	RBE332A94-3400-03-19	1	0	0
	RBE332A94-3400-03-2	1	0	0
	RBE332A94-3400-03-21	1	0	0
	RBE332A94-3400-03-24	1	0	0
	RBE332A94-3400-03-3	1	0	0
	RBE332A94-3400-03-4	1	1	0
	RBE332A94-3400-03-5	1	0	0
	RBE332A94-3400-03-9	1	0	0

Part Specifications

Specifications could not be found.

Plex 8/20/19 2:21 PM Dart.lajeunesse.marie



Entered: _____ Date: _____

Route update only ☐

NCR No. _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Job: _____		DISPOSITION		DEPARTMENT/PROCESS					
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐		Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐					
Date: _____	Sequence #: _____	QTY Affected: _____		MRB (QS1042)					
Description Work Order Deviation		Disposition							
Completed By		Lead hand / Supervisor		QC / QA Coordinator					
Root Cause		FAULT CATEGORY							
Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____		Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐	